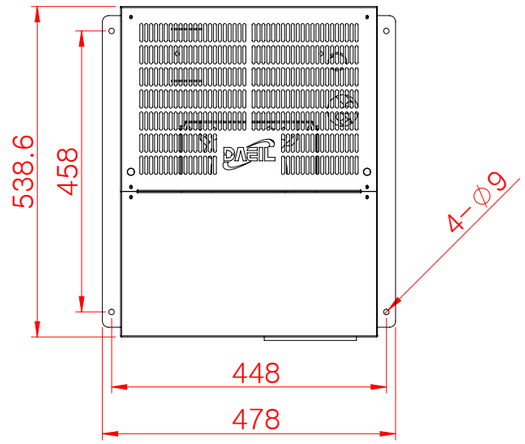
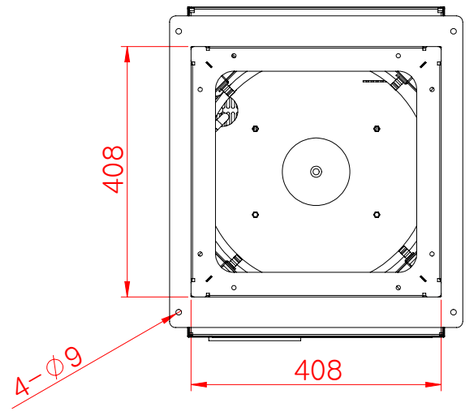
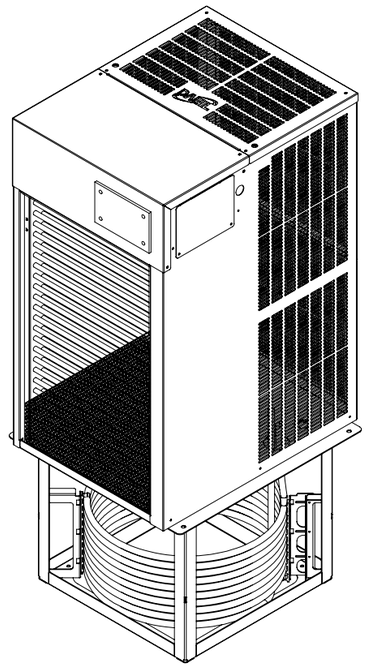
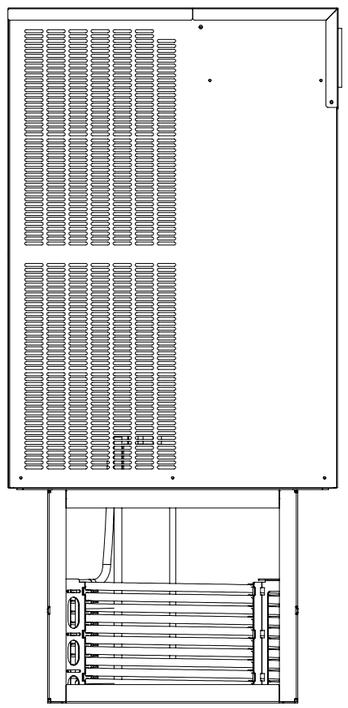
DRG.NO	DME-1HP-ASSY
.A3	

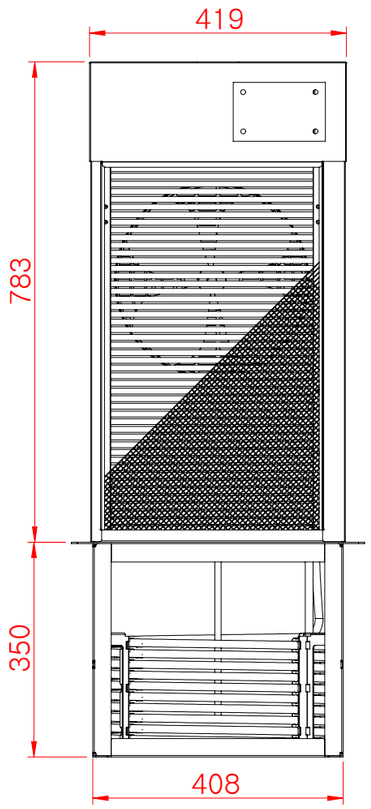
SURFACE FINISH

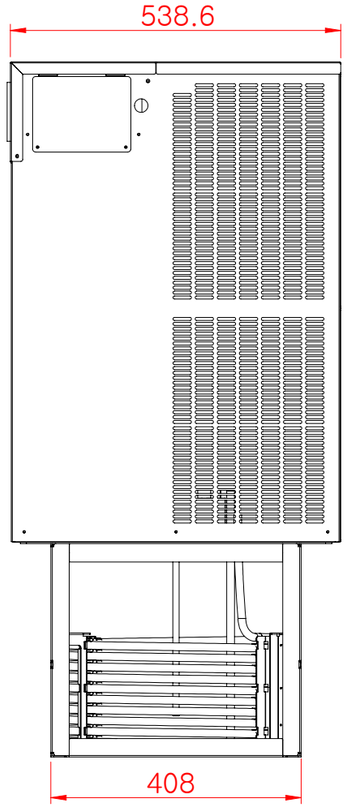


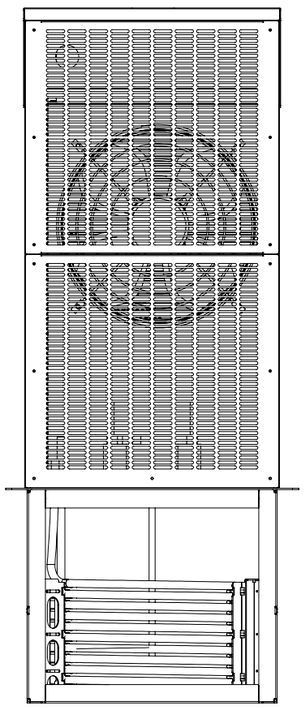


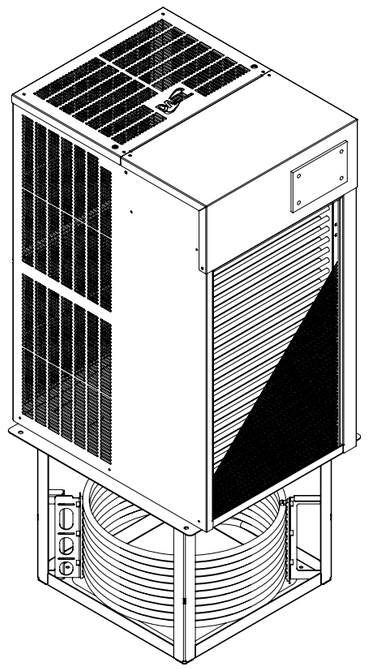












NOTE

1. 지정색 도장할 것.
2. 도시하고 지시없는 라운드 R3.
3. 날카로운 모서리 및 버어 제거할 것.
4. 밴딩R은 최소로 할 것.
5. 각 연결부 용접할 것.
6. 용접후 사상할 것.

SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED	APPROVE
	3 X						
	2 X						
	1 X						

GENERAL TOLERANCE (MACHINING)			UNSPECIFIED CHAMFERS	C0.5	APPROVE		TITLE	DME-010	Q'TY	1EA
LIMITS OVER ~ TO	MINUTENESS	NORMAL	UNSPECIFIED RADII	R1	CHECKED		ASS'Y	ASSY	SCALE	1:20
0.5 ~ 6	± 0.05	± 0.1	HEAT TREATMENT HARDNESS		DISIGNED	J.H.MOON	MODEL		MAT.	---	W,T	33.18kg
6 ~ 30	± 0.1	± 0.2					---					
30 ~ 120	± 0.15	± 0.3	HEAT TREATMENT METHOD		DRAWN	J.H.MOON	DRG.NO .A3	DME-1HP-ASSY		
120 ~ 315	± 0.2	± 0.5					PROJECT NAME			
315 ~ 1000	± 0.3	± 0.8	SURFACE TREATMENT	PAINT	DATE	2020-03-10	CHILLER	DAEIL CO., LTD		
1000 ~ 2000	± 0.5	± 1.2								
2000 ~ 4000	±0.8	±2.0								

A3 (297X420)